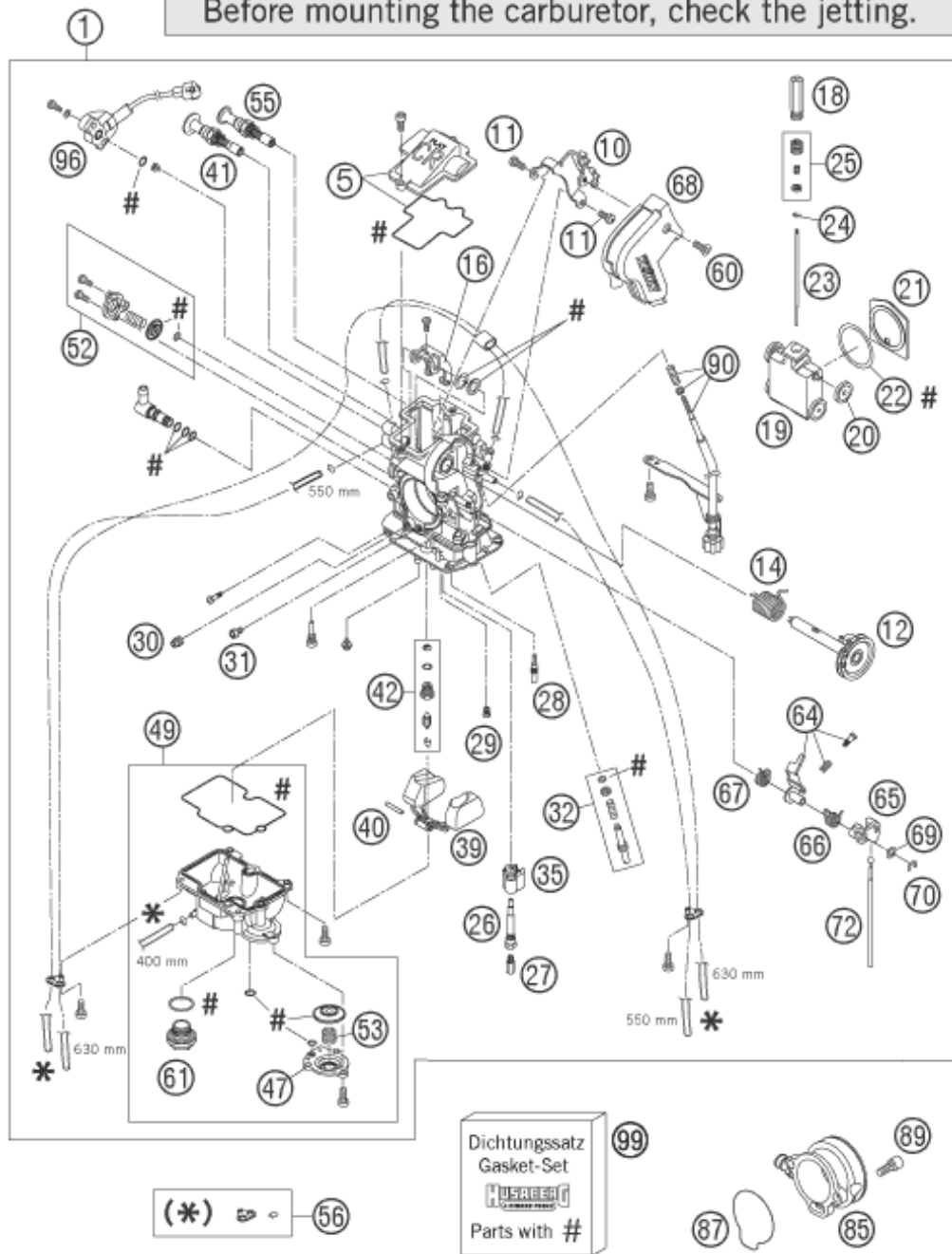


**ACHTUNG !!!**  
Vor dem Einbau des Vergasers, Bedüsung kontrollieren.  
**CAUTION !!!**  
Before mounting the carburetor, check the jetting.



| Pos | Part Number | Description                   | Additional Text            | Quantity |
|-----|-------------|-------------------------------|----------------------------|----------|
| 1   | 80031001400 | CARBURETOR KEIHIN FCR-MX41 05 | 450/550 FC, 550 FE, 450 FS | 1.00     |
| 5*  | 57331027044 | CARBURETOR COVER WITH GASKET  |                            | 1.00     |
| 10  | 57331080000 | BRACKET PLATE FOR THR. CABLE  |                            | 1.00     |
| 11  | 57331055000 | SCREW M 5 X 8                 |                            | 2.00     |
| 12  | 57331046000 | THROTTLE SHAFT CPL.           |                            | 1.00     |
| 14  | 57331046050 | COIL SPRING THROTTLE SHAFT    |                            | 1.00     |
| 16  | 57331035051 | LINK ARM THROTTLE VALVE CPL.  |                            | 1.00     |
| 18  | 59031029006 | SLIDE STOP L=44MM 04          | 450-650 FE+FS (EU+AUS)     | 1.00     |
| 19  | 57331035000 | THROTTLE VALVE CPL.           |                            | 1.00     |

|    |             |                                |                              |      |
|----|-------------|--------------------------------|------------------------------|------|
| 20 | 59031035050 | BUSHING THROTTLE VALVE         |                              | 1.00 |
| 21 | 57331035153 | GASKET PLATE THROTTLE VALVE 04 |                              | 1.00 |
| 22 | 59031035052 | GASKET WASHER THROTTLE VALVE   |                              | 1.00 |
| 23 | 59031023200 | JET NEEDLE KEIHIN OBDVT        | 525 MXC, EXC                 | 0.00 |
| 23 | 59031022000 | JET NEEDLE KEIHIN OBDVR        |                              | 0.00 |
| 24 | 59031029000 | BAR CLIP                       |                              | 1.00 |
| 25 | 57331032000 | NEEDLE SET SCREW CPL.          |                              | 1.00 |
| 26 | 59031121000 | NEEDLE JET FCR-MX              |                              | 1.00 |
| 27 | 54531623160 | MAIN JET 160 KEIHIN            | MXC, EXC                     | 1.00 |
| 27 | 54531623162 | MAIN JET 162 KEIHIN            |                              | 0.00 |
| 27 | 54531623165 | MAIN JET 165 KEIHIN            | SX                           | 0.00 |
| 27 | 54531623168 | MAIN JET 168 KEIHIN            | SX                           | 0.00 |
| 27 | 54531623170 | MAIN JET 170 KEIHIN            |                              | 0.00 |
| 27 | 54531623172 | MAIN JET 172 KEIHIN            |                              | 0.00 |
| 27 | 54531623175 | MAIN JET 175 KEIHIN            | 250 EXC EU+AUS, 300 MXC, EXC | 0.00 |
| 27 | 54531623178 | MAIN JET 178 KEIHIN            | 200 MXC/EXC-USA              | 1.00 |
| 27 | 54531623180 | MAIN JET 180 KEIHIN            | 200 EXC-EU/AUS               | 0.00 |
| 27 | 54531623182 | MAIN JET 182 KEIHIN            | 250 EXC USA                  | 1.00 |
| 27 | 54531623185 | MAIN JET 185 KEIHIN            | 125 SX                       | 0.00 |
| 27 | 54531623188 | MAIN JET 188 KEIHIN            | 125/200 SX                   | 0.00 |
| 27 | 54531623190 | MAIN JET 190 KEIHIN            | 200 SX                       | 0.00 |
| 28 | 54531607038 | IDLE JET 38 KEIHIN             | 450-650 FE+FS                | 1.00 |
| 28 | 54531607040 | IDLE JET 40 KEIHIN             | 450 SMR                      | 0.00 |
| 28 | 54531607042 | IDLE JET 42 KEIHIN             | 525 SMR                      | 0.00 |
| 28 | 54531607045 | IDLE JET 45 KEIHIN             | 200 MXC/EXC-USA              | 0.00 |
| 29 | 59031051085 | STARTER JET 85                 |                              | 1.00 |
| 30 | 57331007100 | IDLE AIR JET 100 KEIHIN        |                              | 1.00 |
| 31 | 57331037200 | MAIN AIR JET 200 KEIHIN        |                              | 1.00 |
| 32 | 59031017100 | ADJUST SCREW CPL. FCR-MX       |                              | 1.00 |
| 35 | 57331085000 | BUFFER PLATE                   |                              | 1.00 |
| 39 | 57331009000 | FLOAT CPL.                     |                              | 1.00 |
| 40 | 57331008000 | ARM PIN FLOAT                  |                              | 1.00 |
| 41 | 57331075000 | HOT-STARTER VALVE CPL.         |                              | 1.00 |
| 42 | 57331020000 | NEEDLE VALVE CPL.              |                              | 1.00 |
| 47 | 57331060000 | COVER ACCELERATOR PUMP         |                              | 1.00 |
| 49 | 80031011044 | FLOAT CHAMBER CPL. SET 04      |                              | 1.00 |
| 52 | 57331090000 | AIR CUT VALVE 2002             | ONLY FOR 650 FE+FS           | 1.00 |
| 53 | 59031059000 | COIL SPRING                    |                              | 1.00 |
| 55 | 57331048000 | STARTER VALVE CPL.             |                              | 1.00 |
| 56 | 80031098000 | BREATH.HOSE FCR-MX KEIHIN CPL. |                              | 1.00 |
| 60 | 0965050103  | FLAT HEAD SCREW DIN0965-M 5X10 |                              | 1.00 |
| 61 | 54531699000 | PLUG M 18X1                    |                              | 1.00 |
| 64 | 57331062000 | INTERMEDIATE LEVER CPL.        |                              | 1.00 |
| 65 | 57331056000 | LINK LEVER                     |                              | 1.00 |
| 66 | 57331059000 | SPRING LINK LEVER              |                              | 1.00 |
| 67 | 57331159000 | SPRING INTERMEDIATE LEVER      |                              | 1.00 |
| 68 | 57331038000 | CARBURETOR COVER               |                              | 1.00 |
| 69 | 57331087000 | WASHER LINK LEVER              |                              | 1.00 |
| 70 | 57331084000 | E-CLIP                         |                              | 1.00 |
| 72 | 57331061000 | ROD ACCELERATOR PUMP           |                              | 1.00 |

|    |             |                             |                |      |
|----|-------------|-----------------------------|----------------|------|
| 85 | 59031040200 | INTAKE FUNNEL FCR/FCR-MX 02 | SIDEWARDS OPEN | 1.00 |
| 87 | 59031040010 | O-RING FOR INTAKE FUNNEL    |                | 1.00 |
| 89 | 0912050123  | AH SCREW DIN0912-M 5X12     |                | 2.00 |
| 90 | 80031025000 | STOP SCREW CPL. FCR-MX 04   |                | 1.00 |
| 96 | 57331077000 | TPS-SENSOR FCRMX 140MM 2002 |                | 1.00 |
| 99 | 57331099000 | GASKET SET FCR-MX KEIHIN    |                | 1.00 |

\* = New part