



| Pos | Part Number | Description | Additional Text | Quantity |
|-----|-------------|-------------------------------|-----------------|----------|
| 1* | 77232001173 | OUTER CLUTCH HUB | | 1.00 |
| 2 | 78132002200 | INNER CLUTCH HUB 450SX-F 2014 | | 1.00 |
| 3* | 78132003100 | CLUTCH PRESSURE CAP | | 1.00 |
| 4 | 78132002111 | HUB | | 1.00 |
| 5 | 78132025100 | DAMPING RUBBER | | 6.00 |
| 6 | 78132004000 | SLEEVE 7,5X33.4 | | 6.00 |
| 7 | 78132013000 | WASHER 112X118X1.5 | | 1.00 |
| 9 | 59032010200 | INTERMEDIATE DISC 1,4MM 2002 | | 7.00 |
| 10 | 59032010100 | INTERMEDIATE DISC 1MM 2002 | | 2.00 |

| | | | | |
|----|-------------|--------------------------------|--|------|
| 11 | 77532011000 | LINING DISC | | 8.00 |
| 13 | 77232015000 | INNER RING | | 1.00 |
| 16 | 77230029000 | NUT PRIMARY WHEEL | | 1.00 |
| 18 | 78132018000 | TAB WASHER | | 1.00 |
| 19 | 0936181505 | HEXAGON NUT DIN0936-M18X1,5 R. | | 1.00 |
| 20 | 77232009000 | WASHER 21,8 X 37 X 5,1 | | 1.00 |
| 23 | 77232023024 | PRIMARY GEAR 24T. | | 1.00 |
| 24 | 77232062000 | GASKET F. OUTPUT CYLINDER | | 1.00 |
| 25 | 0770300015 | O-ring 30x1.5 NBR 70 | | 1.00 |
| 30 | 77732010110 | CLUTCH KIT 250 EXC-F, XCF-W | | 1.00 |
| 50 | 78132006100 | SPRING RING | | 1.00 |
| 53 | 77232054000 | PUSH ROD | | 1.00 |
| 54 | 78032057000 | PRESSURE PIECE | | 1.00 |
| 71 | 0025060166 | HH collar screw M6x16 TX30 | | 2.00 |
| 72 | 0025060356 | HH collar screw M6x35 TX30 | | 1.00 |
| 73 | 0025050166 | HH collar screw M5x16 TX30 | | 6.00 |
| 75 | 50329050000 | VENT INJEKTION HYDR. CLUTCH | | 1.00 |
| 80 | 78132005000 | BELLEVILLE SPRING 71X115X1,5 I | | 1.00 |
| 81 | 77232066000 | PISTON CPL. | | 1.00 |
| 82 | 77232061044 | OUTPUT CYLINDER CPL. | | 1.00 |
| 85 | 54832067000 | O-RING | | 1.00 |
| 86 | 54832069000 | PRESSURE SPRING | | 1.00 |
| 87 | 42013226000 | CU-SEAL RING DIN7603-10X16X1 | | 2.00 |
| 88 | 62513020000 | BLEEDER SCREW CPL. 05 | | 1.00 |
| 89 | 54832063000 | CLUTCH PIPE 06 | | 1.00 |
| 95 | 56532095000 | NEEDLE BEARING K26X30X22ZW.KSE | | 1.00 |
| 96 | 78032057044 | PRESSURE PIECE CPL. 08 | | 1.00 |
| 97 | 54637097200 | AXIAL NEEDLE BEARING AXK 1226 | | 1.00 |
| 98 | 54637098200 | AXIAL WASHER AS1226 12X26X1 | | 1.00 |
| 99 | 0993012000 | CIRCLIP DIN7993-RW12 | | 1.00 |

* = New part